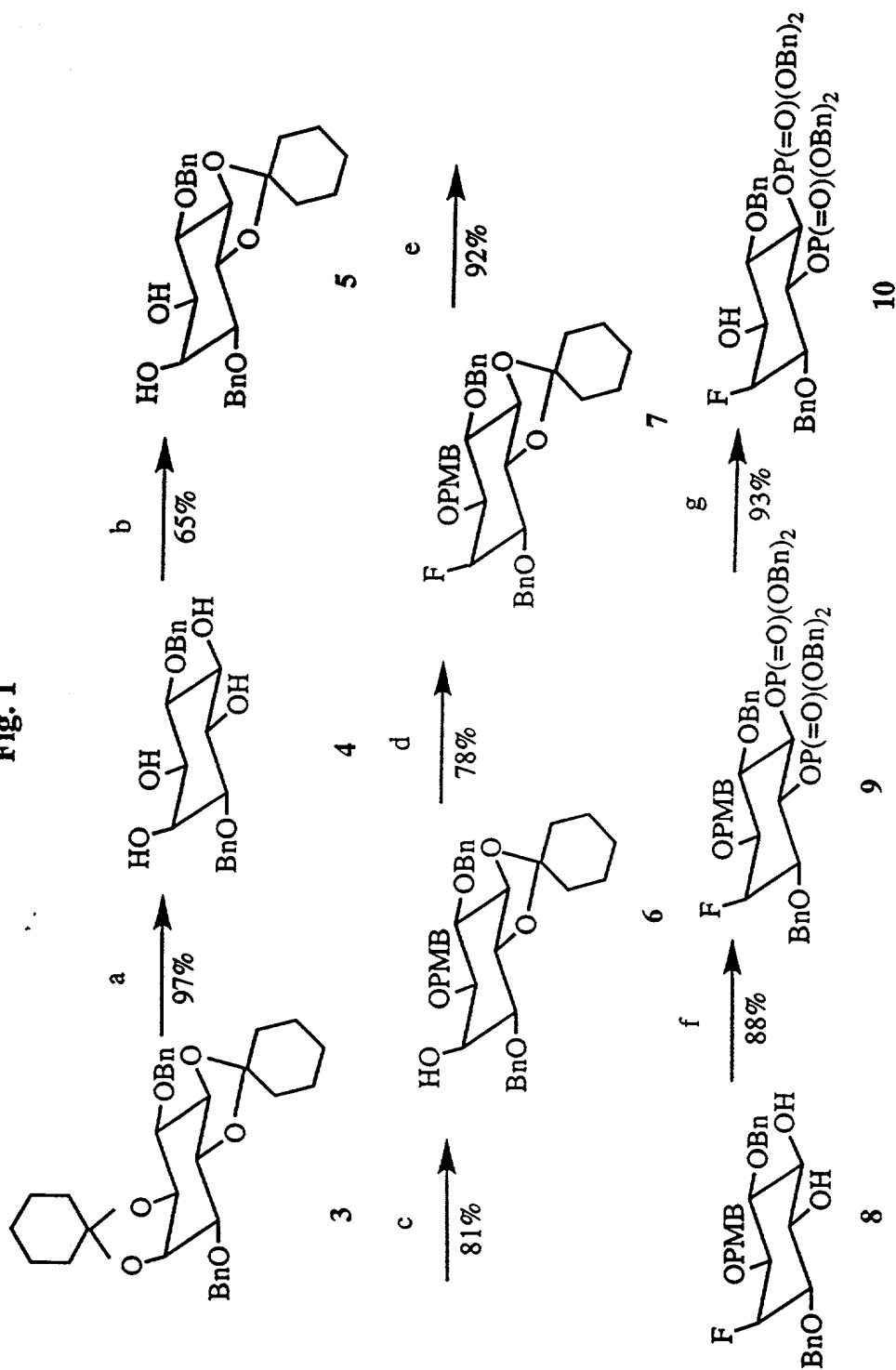


Fig. 1



Scheme I: Synthesis of 1D-3,6-di-O-benzyl-2-deoxyfluoro-myosyllo-inositol-4,5-bis(dibenzylphosphate) 10. *Reagents and Conditions:* (a) HOAc/H₂O (90:10), 95 °C. (b) Cyclohexanone dimethylketal (1.2 eq.), DMSO, 40-45 °C, red. press. (c) Bu₂SnO, toluene, 110 °C, DMF, 4-MBnCl, CsF, 80 °C. (d) CH₂Cl₂, DAST, NEt₃, 35-40 °C. (e) Ethylene glycol (1.1 eq.), *p*-TSA, CH₂Cl₂, R.T. (f) (*i*-Pr)₂NP(OBn)₂, 1*H*-tetrazole, CH₂Cl₂, -40 °C, *m*-CPBA. (g) DDQ, CH₂Cl₂, R.T.

